

## Technical datasheet for: epsotech PC CG1 NC

### Overview and Structure

epsotech PC CG1 NC is single or multi-layer sheet made from PC/ABS alloy, with a glossy surface aspect.

### Typical Physical Properties

Property	Value	Unit	Standard	Test Method
<b>GENERAL PROPERTIES:</b>				
Density*	1.13	g/cm <sup>3</sup>	ISO 1183	-
<b>MECHANICAL PROPERTIES:</b>				
Tensile Modulus	2300	MPa	ISO 527	23°C
Yield stress	50	MPa	ISO 527	23°C
Elongation at break	50	%	ISO 527	23°C
Charpy (notched)	24	KJ/m <sup>2</sup>	ISO 179	23°C, 1eA
Charpy (notched)	10	KJ/m <sup>2</sup>	ISO 179	-30°C, 1eA
Charpy (un-notched)	-	-	-	-
Charpy (un-notched)	-	-	-	-
<b>THERMAL PROPERTIES:</b>				
VICAT softening Point	118	°C	ISO 306	B/50
HDT-A	102	°C	ISO 75	A 1.8MPa
<b>UV STABILISATION:</b>				
UV Stabilisation	Optional	-	-	According to customer requirement
<b>BURNING BEHAVIOUR:</b>				
Burning Rate**				
Flammability Rating	-	-	-	-
Flammability Rating UL**	-	-	-	-
<b>SCRATCH/SURFACE:</b>				
<b>MISCELLANEOUS:</b>				
Mould Shrinkage	0.5 - 0.7	%	-	-
Thermoforming Temperature	180 – 210	°C	-	-

Unless otherwise stated, products are tested at a typical thickness of 4mm

\* The density quoted should only be used as a guide. This value can change depending upon the type and quantity of pigments or additives used.

\*\* Fire behaviour values given by raw material supplier or by indicative test on raw material. Not intended as a specification

## Supplemental Information

### Chemical Contact and cleaning

Chemical resistance is influenced by many factors, including concentration, temperature, exposure time and material stress. Please contact our technical team for more information.

Most common mild soaps dissolved in warm water can be used to effectively clean general dirt and surface contaminants, but in all cases should be objectively tested. Abrasive products will damage the surface.

### Storage and Drying

Long storage times in humid conditions may require a product to be dried, e.g. 80°C for 2 hours +1hr per additional mm of thickness. Space must be left between sheets to allow correct drying.

### Dimensional Tolerances

Standard tolerances are subject to the local standard tolerance set. Extra tolerance requirements may be possible on request and by special agreement

### Product Modification

Product code nomenclature takes in to account selected primary features of a product. The suffix may indicate a primary additional functionality, however, further multiple modifications are almost always possible and may be agreed upon and specified prior to our technical and commercial offer. Such enhancements are a normal part of our service capability and they do not affect the general characteristics listed in technical datasheets.

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**Edition 1, September 2019**

**Published by epsotech Holding GmbH, Im Reinfeld 2, Jülich Kirchberg, 52428 Germany**