

## Technical datasheet for: epsotech PS HS0 V0; PS HS1 V0

### Overview and Structure

epsotech PS HS1 V0 is a single layer sheet product made High Impact Polystyrene (HIPS), with a standard semi-matt surface aspect. The base material used is certified as UL94 V0 at 1.5mm, fire behaviour varies depending on the thicknesses. Yellow card available on request.

Roll format: epsotech PS HS0 V0 (limitation of V0 properties/thicknesses and cores sizes)

### Typical Physical Properties

Property	Value	Unit	Standard	Test Method
<b>GENERAL PROPERTIES:</b>				
Density*	1.15	g/cm <sup>3</sup>	ISO 1183	-
<b>MECHANICAL PROPERTIES:</b>				
Tensile Modulus	1800	MPa	ISO 527	23°C
Yield stress	21	MPa	ISO 527	23°C
Elongation at yield	2	%	ISO 527	23°C
Charpy (notched)	5	KJ/m <sup>2</sup>	ISO 179	23°C, 1eA
Charpy (notched)	-	KJ/m <sup>2</sup>	ISO 179	-30°C, 1eA
Charpy (un-notched)	-	-	-	-
Charpy (un-notched)	-	-	-	-
<b>THERMAL PROPERTIES:</b>				
VICAT softening Point	89	°C	ISO 306	A/50
HDT-A	78	°C	ISO 75	A 1.8 Mpa un-annealed
<b>UV STABILISATION:</b>				
UV Stabilisation	Optional	-	-	According to customer requirement
<b>BURNING BEHAVIOUR:</b>				
Burning Rate**				
Flammability Rating				
Flammability Rating UL**	V0**	-	UL94	At 1.5mm
<b>SCRATCH/SURFACE:</b>				
<b>MISCELLANEOUS:</b>				
Mould Shrinkage	0.5 - 0.7	%	-	-
Thermoforming Temperature	180 – 210	°C	-	-

Unless otherwise stated, products are tested at a typical thickness of 4mm

<sup>1</sup> The impact values stated indicate the range that this grade meets and depends on thickness of the sheet, plus actual material grades selected in each layer for every customer's project – typically customised. Mechanical suitability for each formulation should be evaluated based on the material delivered.

\* The density quoted should only be used as a guide. This value can change depending upon the type and quantity of pigments or additives used.

\*\* Fire behaviour values given by raw material supplier or by indicative test on raw material. Not intended as a specification.

## Supplemental Information

### Chemical Contact and cleaning

Reagent	Chemical resistance	Reagent	Chemical resistance
Acetone	Poor	Chloroform	Poor
Acid – (Weak)	Very Good	Citric Acid Solution	Good
Acid – (Strong)	Poor	Common Salt	Excellent
Apple Juice	Very Good	Detergents	Good
Beef Fat	Very Good	Dairy Products	Good
Butter	Good	Diesel	Poor
Base (Weak)	Excellent	Ethyl Alcohol	Good
Base (Strong)	Poor	Fertilisers	Good
Carrot Juice	Excellent	Petrol	Poor

Chemical resistance is influenced by many factors, including concentration, temperature, exposure time and material stress. Therefore the data should only be used as a guide.

Most common mild soaps or detergents dissolved in warm water can be used to effectively clean general dirt and surface contaminants, but in all cases should be objectively tested. Abrasive products will damage the surface.

### Storage and Drying

Long storage times in humid conditions may require a product to be dried, e.g. 80°C for 2 hours +1hr per additional mm of thickness. Space must be left between sheets to allow correct drying.

### Dimensional Tolerances

Standard tolerances are subject to the local standard tolerance set. Extra tolerance requirements may be possible on request and by special agreement

### Product Modification

Product code nomenclature takes in to account selected primary features of a product. The suffix may indicate a primary additional functionality, however, further multiple modifications are almost always possible and may be agreed upon and specified prior to our technical and commercial offer. Such enhancements are a normal part of our service capability and they do not affect the general characteristics listed in technical datasheets.

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